



2024 Price List

Block Machining

Clean		85.00
Tap oil holes & install restrictors SBC or BBC		85.00
Clearance block for rods	Hourly Rate	
Resize Block (up to .060)		
	4 Cylinder	198.00
	6 Cylinder	225.00
	8 Cylinder	255.00
Street Finish Cylinder Honing		
	4 Cylinder	250.00
	6 Cylinder	275.00
	8 Cylinder	305.00
**Discount: \$40 for bore and hone combination		

Competition Block Machining

Bore 8 Cylinder (up to .060)		260.00
Competition Hone with Plates		450.00
Deck square mains with fixture		350.00
Install sleeve (labor)		230.00
Install cam bearings		85.00
Install freeze plugs (each)		7.50
Line hone (touch-in)		350.00
	includes cut caps	400.00
Line hone damaged blocks	Hourly Rate	
Sonic check block		140.00
Set Main Bearing Clearance		90.00

Crankshaft Services

Magnaflux		65.00
Clean and Polish		100.00

Competition Head Work

Competition Multi-Angle valve job		450.00
Titanium valves		60.00
Assemble & Set installed height		90.00
Back cut valves (each)		13.00
Cut for teflon seals		85.00
Cut for oversize springs diameter only		100.00
Machine for screw-in studs		275.00
	canted heads	325.00
Install bronze guides & wet hone to size		400.00
Cylinder Head Porting		Price on Request

Competition Engine Services

File-fit rings		100.00
Blueprinting		Price on Request
Side Clearance Rods		Price on Request
Degree Cam		Price on Request
C.C. Heads		Hourly Rate
Custom Engine Assembly		Price on Request
Check Bearing Clearances		Price on Request

Replace Seats

Set up & first seat		50.00
Each Additional Seat		35.00

Head Re-Surfacing

4 Cylinder		
	Cast Iron	95.00
	Aluminum	95.00
Straight 6 Cylinder		
	Cast Iron	125.00
	Aluminum	125.00
V-6 or V-8 (up to .010)		
	Cast Iron	95.00 each
	Aluminum	95.00 each

**Intake or exhaust side priced per job

**Additional charge for extra set up



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Rod and Piston Work

Remove & replace press fit (each)	20.00
Remove & Replce non stock applications	Hourly Rate
Check big end (each)	13.00
Check big end & hone to size (each)	25.00
Magnaflux rods (each)	15.00

Rod and Piston Work

Pin-fit small end (each)	20.00
Re-bush small end (each)	Hourly Rate
Pin fit piston (each)	20.00
Fly-cut reliefs, dome machining, & contouring	Hourly Rate
Set rod clearance	100.00

Head Work

Valve Job		
4 Cylinder	200.00	
4 Cylinder (4 Valve)	240.00	
For non-adjustable valves add	65.00	
6 Cylinder	265.00	
6 Cylinder (4 Valve)	310.00	
For non-adjustable valves add	65.00	
8 Cylinder	320.00	
8 Cylinder (4 Valve)	380.00	
For non-adjustable valves add	90.00	
Replace Valve Guides (1-4)	25.00	
Replace Valve Guides (5 and up)	25.00	
Magnaflux (per head)	40.00	
**Disassembly and assembly included on most applications		

Intake & Cylinder Head Porting

Price on Request

Balancing Services

Complete Rotating Assembly	450.00
Crankshaft ONLY	320.00
Pistons	Hourly Rate
Rods	Hourly Rate

Balancing Services

Heavy Metal Installation Labor (per slug)	110.00
**Heavy metal pricing based on size and quantity	Price on Request

Competition Engine Services

File-fit rings	100.00
Blueprinting	Price on Request
Side Clearance Rods	Price on Request
Degree Cam	85.00/hour
C.C. Heads	85.00/hour
Custom engine assembly	Price on Request
Check bearing clearances	Price on Request

Flow Testing & Porting

Flow single intake and exhaust	100.00
Each Additional Hour	100.00

Miscellaneous Cleaning Services

Clean iron intake	75.00
Clean & glass bead aluminum intake	Starting at 75.00
Clean Cylinder Heads (each)	40.00
Clean Block	90.00
Clean Crankshaft	55.00
Rod Cleaning	10.00 each

Dyno Services

950.00/day